

Geared drill press

132303002

Geared head drilling machines - SB 32 AUT

The KEF SB 32 AUT is engineered to meet the real demands of modern metalworking environments. Designed for handling heavy materials, repetitive operations, and high precision requirements, it delivers consistent performance where it matters most.

With automated feed and intelligent control, the machine ensures uniform results while reducing operator fatigue. This leads to improved accuracy, cleaner threading, and a more efficient workflow throughout every operation cycle.

Key features:

- Automated feed for consistent and repeatable drilling
- Automatic direction change for precise threading
- Soft Return System for smooth and controlled operation
- Tool-free drill release and spindle lock for efficient handling
- Integrated cooling system supporting continuous operation
- Built-in safety features including microswitch and emergency stop

Every component is developed with operator efficiency and safety in focus. Because true productivity comes from optimized processes—not increased effort.

We made a video to show the quality and functions of the machine - watch it here: <https://youtu.be/p6DjqvYaxyg>

Product Link:

<https://dev.kef-motor.dk/en/product/geared-drill-press-853>

Product Specification

Drilling Capacity (∅ mm)	32
Taper bore of spindle	MT3
Tapping Capacity	M16
Spindle travel	150mm
Throat depth (mm)	300
Table length (mm)	500
Table width (mm)	400
Max. load on table (kg)	70
Number of spindle speeds	8
Rpm	85-3200
Motor (Watt)	1100/1500
Voltage	3x400
Net weight (kg)	290
Height (mm)	2010
Automatic feed	0,10/0,15/0,22/0,30cm

Product Link:

<https://dev.kef-motor.dk/en/product/geared-drill-press-853>