

## Geared drill press

# 132303000

### Geared head drilling machines - SB 32

The KEF SB 32 is a heavy geared drill press, designed for both precision and durability. The drill features a robust construction and a powerful motor. To ensure optimal cooling, it has a built-in cooling system which is nicely built-into the machine with integrated cooling tank in the machine's base.

The working table is a large 360° rotating table with a centered drainage system that allows full rotation of the table. Both the working table and the machine head can be adjusted up and down for perfect working position.

SB 32 prioritizes both comfort and safety. The machine is designed to deliver a smooth and quiet operation and for maximum safety fitted with a chuck guard with microswitch, along with a separate emergency stop for quick shutdown. Furthermore, the SB 32 is equipped with a work light for optimal working conditions with a well-lit work area.

Releasing of drills can be done easily with the built-in release handle without using of tools. If necessary big drills can also be released with a drifter as on conventional drills. For use of a drifter SB 32 offers a unique feature which lock the spindle in its position for easy use of a drill drift key.

SB32 is delivered with cone MT3-B16 and chuck - we made a video to show you how to mount

it: <https://youtu.be/7D52S2ozaUs>

#### Product Link:

<https://dev.kef-motor.dk/en/product/geared-drill-press>

## Product Specification

Drilling Capacity (∅ mm)	32
Taper bore of spindle	MT3
Tapping Capacity	M16
Spindle travel	150mm
Throat depth (mm)	300
Table length (mm)	500
Table width (mm)	400
Max. load on table (kg)	70
Number of spindle speeds	8
Rpm	85-3200
Motor (Watt)	1100/1500
Voltage	3x400
Net weight (kg)	282
Height (mm)	2010

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